

xTool P2S

1000 x 639 mm | 39.37 x 25.16 in | LETTER

Published product-size rectangle; no riser or conveyor

1. Print this page first: Actual size / 100%, single-sided, one page per sheet. No Fit or Shrink.
2. Measure both axes of the 50 mm square and the 100 mm bar below. If wrong, fix scaling.
3. Print all tiles with the SAME settings. Check each tile's 50 mm bar. Trim dashed borders.
4. Match row/column labels. Butt tile edges with NO gap or overlap; tape from behind.
5. Measure the assembled dark rectangle: 1000 x 639 mm. Do not measure the tile borders.

ASSEMBLY MAP (NOT TO SCALE)

R1C1	R1C2	R1C3	R1C4	R1C5	R1C6
R2C1	R2C2	R2C3	R2C4	R2C5	R2C6
R3C1	R3C2	R3C3	R3C4	R3C5	R3C6

6 columns x 3 rows

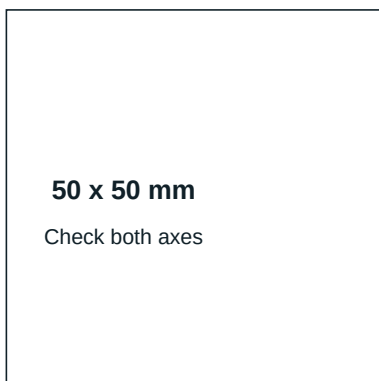
18 tiles + this guide

Dashed: trim border

Heavy solid: machine body

Light grid: 50 mm spacing

CALIBRATION / MEASURE BEFORE ASSEMBLING



100 mm between end ticks



Next: check your room

laserroomready.com

Scan for this machine's checker

Source checked 2026-09-16: <https://au.xtool.com/pages/tech-specs>

Planning rectangle from product dimensions. No feet, lid travel, service, hose or accessory space.

Organizational aid, not engineering, safety approval or code certification. Remove paper before use.

Original layout: LaserRoomReady, CC BY 4.0. Preserve source/date/limits. Not endorsed by xTool.

xTool P2S | R1 C1 of 3 x 6 | LETTER

100% / Actual size | body 1000 x 639 mm | source 2026-09-16

R1C1 / global x 0, y 0 mm			

Trim dashed border. Butt edges, no overlap. 5 mm outer padding is NOT clearance.



50 mm check | laserroomready.com/tools/footprint-printouts

xTool P2S | R1 C2 of 3 x 6 | LETTER

100% / Actual size | body 1000 x 639 mm | source 2026-09-16

Trim dashed border. Butt edges, no overlap. 5 mm outer padding is NOT clearance.



xTool P2S | R1 C3 of 3 x 6 | LETTER

100% / Actual size | body 1000 x 639 mm | source 2026-09-16

Trim dashed border. Butt edges, no overlap. 5 mm outer padding is NOT clearance.



xTool P2S | R1 C4 of 3 x 6 | LETTER

100% / Actual size | body 1000 x 639 mm | source 2026-09-16

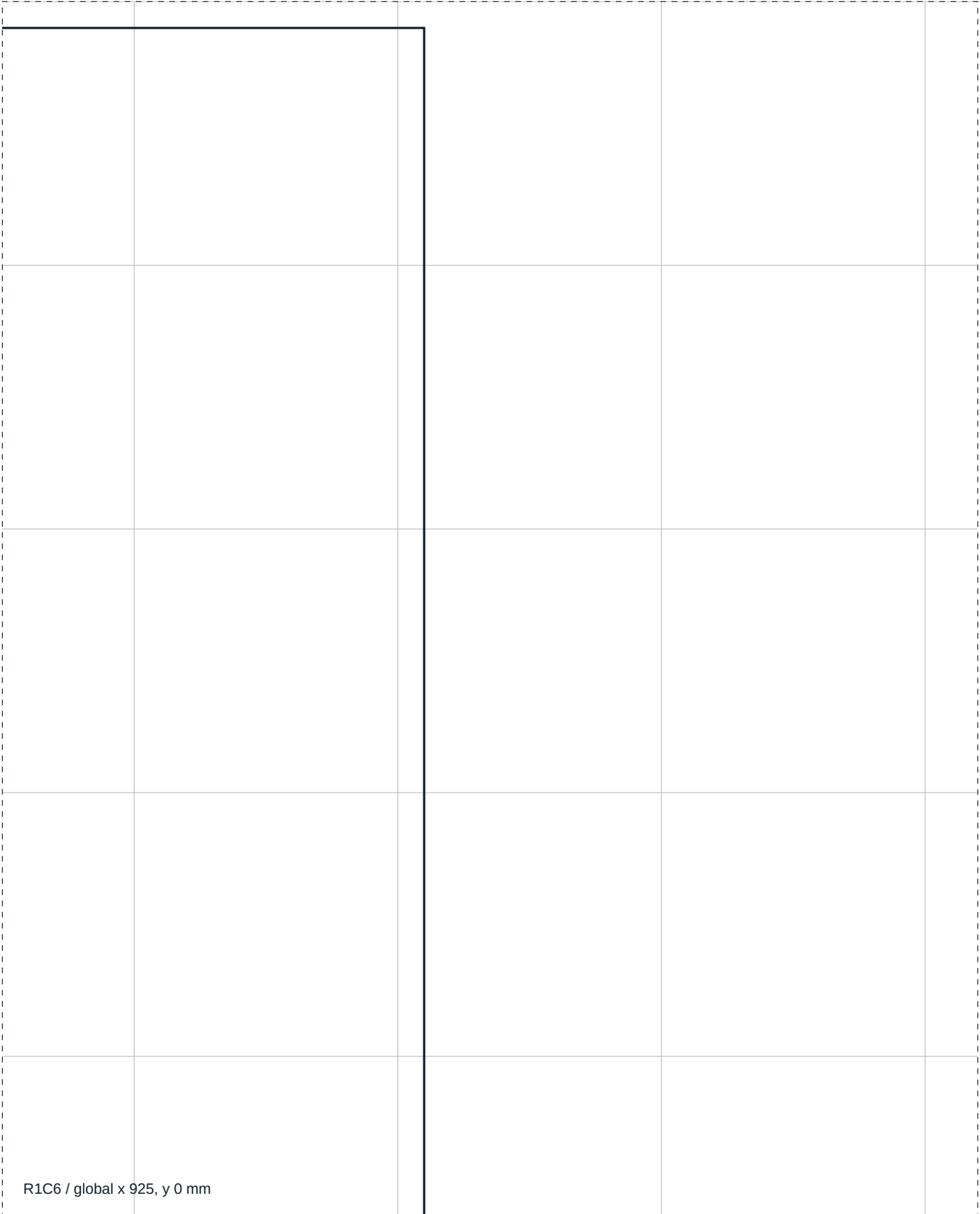
Trim dashed border. Butt edges, no overlap. 5 mm outer padding is NOT clearance.



xTool P2S | R1 C5 of 3 x 6 | LETTER

100% / Actual size | body 1000 x 639 mm | source 2026-09-16

Trim dashed border. Butt edges, no overlap. 5 mm outer padding is NOT clearance.



Trim dashed border. Butt edges, no overlap. 5 mm outer padding is NOT clearance.

R2C1 / global x 0, y 230 mm			

Trim dashed border. Butt edges, no overlap. 5 mm outer padding is NOT clearance.

xTool P2S | R2 C2 of 3 x 6 | LETTER

100% / Actual size | body 1000 x 639 mm | source 2026-09-16

Trim dashed border. Butt edges, no overlap. 5 mm outer padding is NOT clearance.

xTool P2S | R2 C3 of 3 x 6 | LETTER

100% / Actual size | body 1000 x 639 mm | source 2026-09-16

Trim dashed border. Butt edges, no overlap. 5 mm outer padding is NOT clearance.



R2C4 / global x 555, y 230 mm			

Trim dashed border. Butt edges, no overlap. 5 mm outer padding is NOT clearance.

R2C5 / global x 740, y 230 mm				

Trim dashed border. Butt edges, no overlap. 5 mm outer padding is NOT clearance.

xTool P2S | R2 C6 of 3 x 6 | LETTER

100% / Actual size | body 1000 x 639 mm | source 2026-09-16

Trim dashed border. Butt edges, no overlap. 5 mm outer padding is NOT clearance.

xTool P2S | R3 C1 of 3 x 6 | LETTER

100% / Actual size | body 1000 x 639 mm | source 2026-09-16

R3C1 / global x 0, y 460 mm			

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xTool P2S | R3 C2 of 3 x 6 | LETTER

100% / Actual size | body 1000 x 639 mm | source 2026-09-16

Trim dashed border. Butt edges, no overlap. 5 mm outer padding is NOT clearance.

xTool P2S | R3 C3 of 3 x 6 | LETTER

100% / Actual size | body 1000 x 639 mm | source 2026-09-16

Trim dashed border. Butt edges, no overlap. 5 mm outer padding is NOT clearance.



xTool P2S | R3 C4 of 3 x 6 | LETTER

100% / Actual size | body 1000 x 639 mm | source 2026-09-16

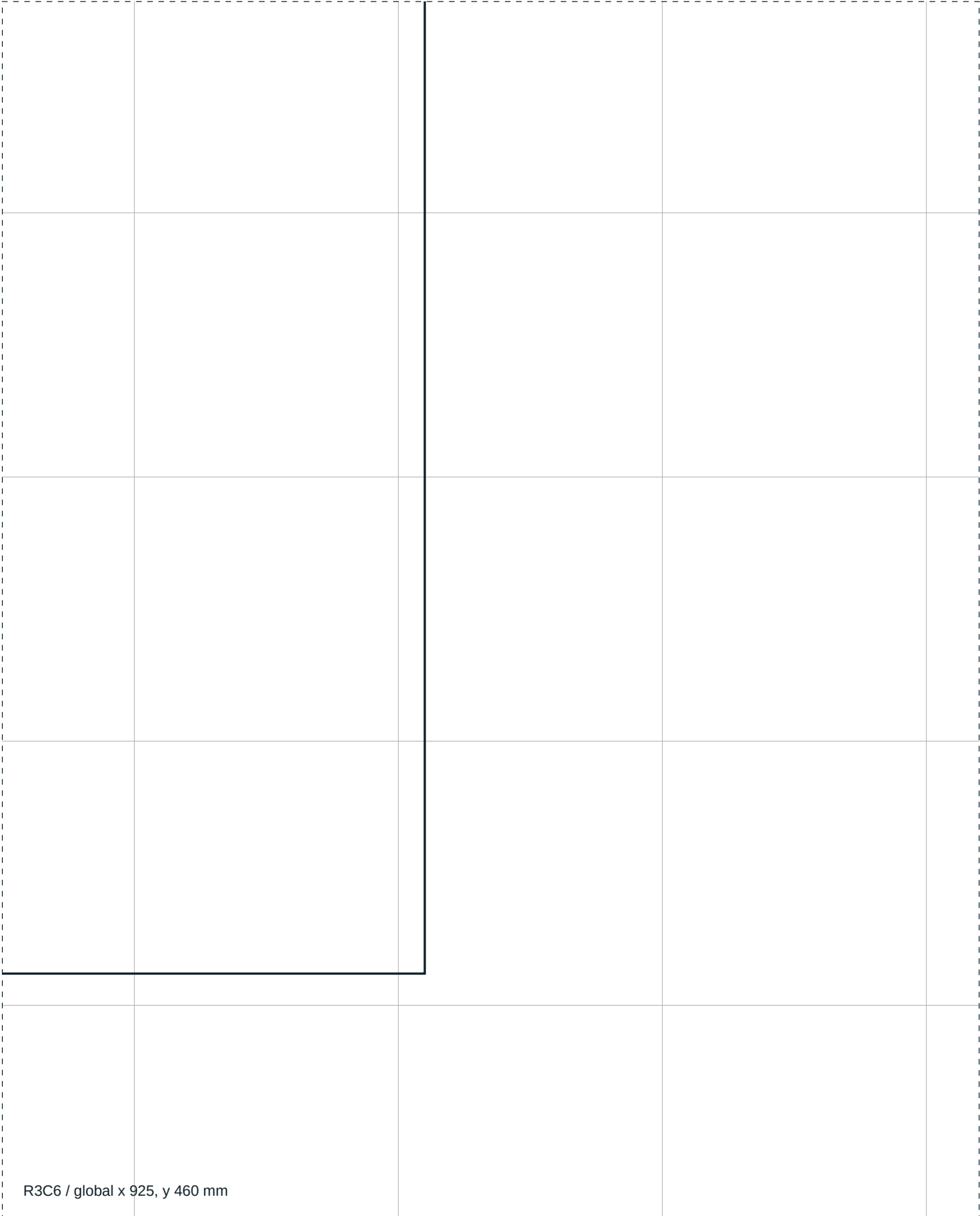
Trim dashed border. Butt edges, no overlap. 5 mm outer padding is NOT clearance.



xTool P2S | R3 C5 of 3 x 6 | LETTER

100% / Actual size | body 1000 x 639 mm | source 2026-09-16

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