

xTool M2

610 x 569 mm | 24.02 x 22.40 in | LETTER

Standard closed body; accessories excluded

1. Print this page first: Actual size / 100%, single-sided, one page per sheet. No Fit or Shrink.
2. Measure both axes of the 50 mm square and the 100 mm bar below. If wrong, fix scaling.
3. Print all tiles with the SAME settings. Check each tile's 50 mm bar. Trim dashed borders.
4. Match row/column labels. Butt tile edges with NO gap or overlap; tape from behind.
5. Measure the assembled dark rectangle: 610 x 569 mm. Do not measure the tile borders.

ASSEMBLY MAP (NOT TO SCALE)

R1C1	R1C2	R1C3	R1C4
R2C1	R2C2	R2C3	R2C4
R3C1	R3C2	R3C3	R3C4

4 columns x 3 rows

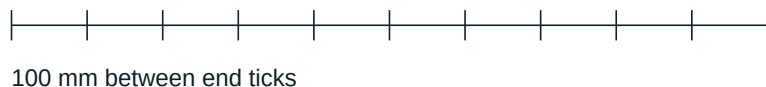
12 tiles + this guide

Dashed: trim border

Heavy solid: machine body

Light grid: 50 mm spacing

CALIBRATION / MEASURE BEFORE ASSEMBLING



Next: check your room

laserroomready.com

Scan for this machine's checker

Source checked 2026-09-16: <https://support.xtool.com/article/3324>

Planning rectangle from product dimensions. No feet, lid travel, service, hose or accessory space.

Organizational aid, not engineering, safety approval or code certification. Remove paper before use.

Original layout: LaserRoomReady, CC BY 4.0. Preserve source/date/limits. Not endorsed by xTool.

xTool M2 | R1 C1 of 3 x 4 | LETTER

100% / Actual size | body 610 x 569 mm | source 2026-09-16

R1C1 / global x 0, y 0 mm			

Trim dashed border. Butt edges, no overlap. 5 mm outer padding is NOT clearance.

xTool M2 | R1 C2 of 3 x 4 | LETTER

100% / Actual size | body 610 x 569 mm | source 2026-09-16

Trim dashed border. Butt edges, no overlap. 5 mm outer padding is NOT clearance.

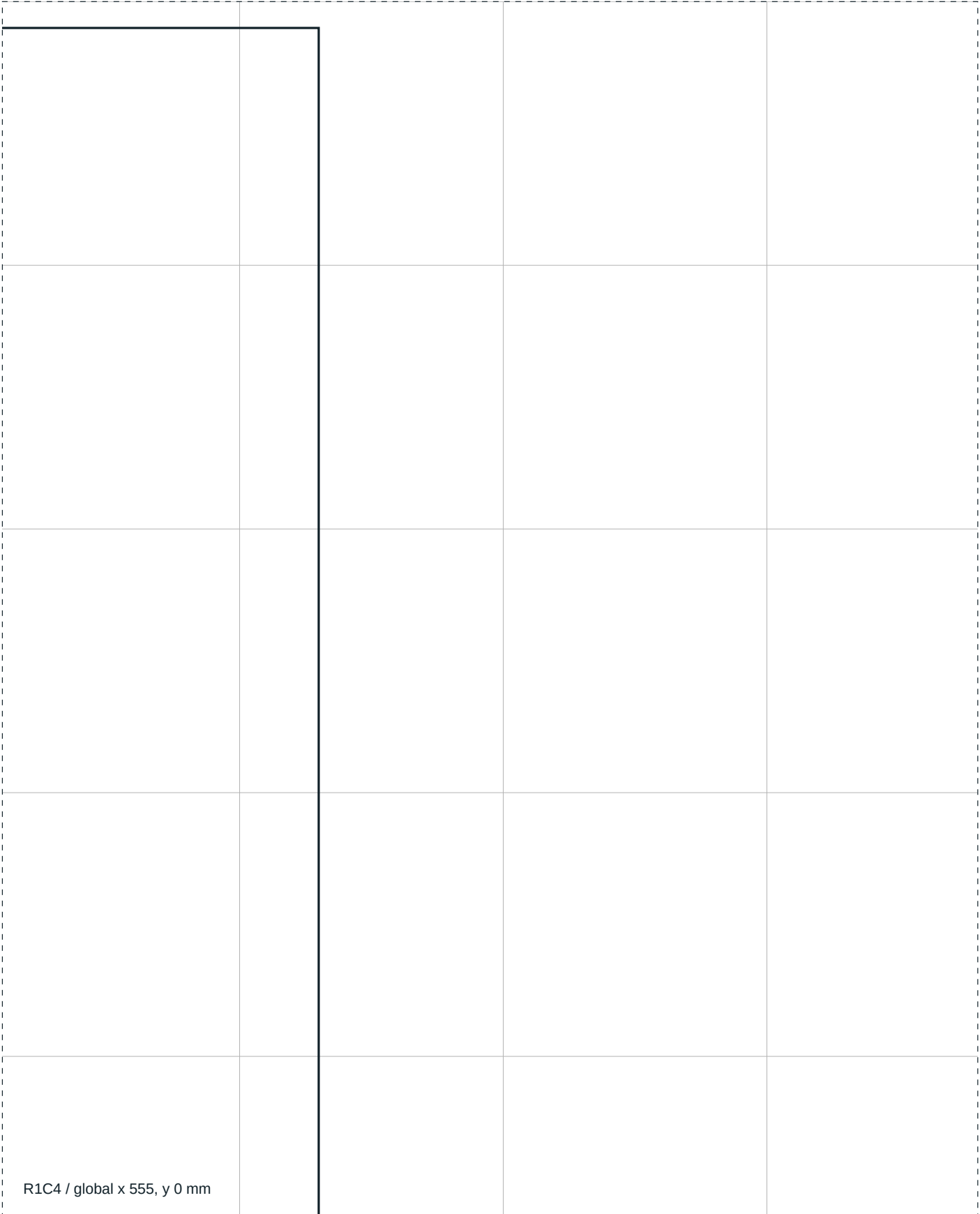


50 mm check | laserroomready.com/tools/footprint-printouts

xTool M2 | R1 C3 of 3 x 4 | LETTER

100% / Actual size | body 610 x 569 mm | source 2026-09-16

Trim dashed border. Butt edges, no overlap. 5 mm outer padding is NOT clearance.



Trim dashed border. Butt edges, no overlap. 5 mm outer padding is NOT clearance.

R2C1 / global x 0, y 230 mm			

Trim dashed border. Butt edges, no overlap. 5 mm outer padding is NOT clearance.

xTool M2 | R2 C2 of 3 x 4 | LETTER

100% / Actual size | body 610 x 569 mm | source 2026-09-16

Trim dashed border. Butt edges, no overlap. 5 mm outer padding is NOT clearance.



xTool M2 | R2 C3 of 3 x 4 | LETTER

100% / Actual size | body 610 x 569 mm | source 2026-09-16

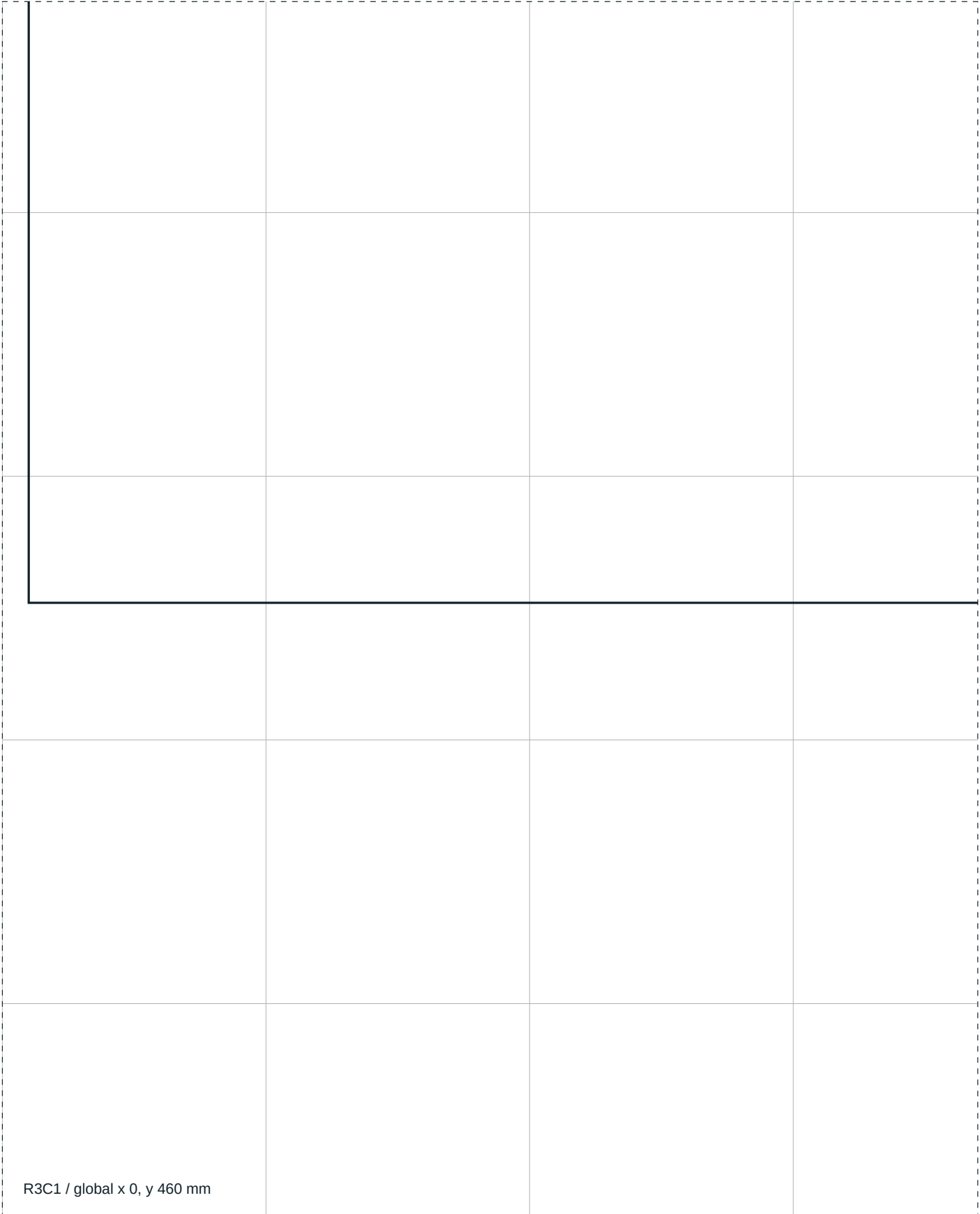
Trim dashed border. Butt edges, no overlap. 5 mm outer padding is NOT clearance.

xTool M2 | R2 C4 of 3 x 4 | LETTER

100% / Actual size | body 610 x 569 mm | source 2026-09-16

R2C4 / global x 555, y 230 mm				

Trim dashed border. Butt edges, no overlap. 5 mm outer padding is NOT clearance.



Trim dashed border. Butt edges, no overlap. 5 mm outer padding is NOT clearance.

xTool M2 | R3 C2 of 3 x 4 | LETTER

100% / Actual size | body 610 x 569 mm | source 2026-09-16

Trim dashed border. Butt edges, no overlap. 5 mm outer padding is NOT clearance.



50 mm check | laserroomready.com/tools/footprint-printouts

xTool M2 | R3 C3 of 3 x 4 | LETTER

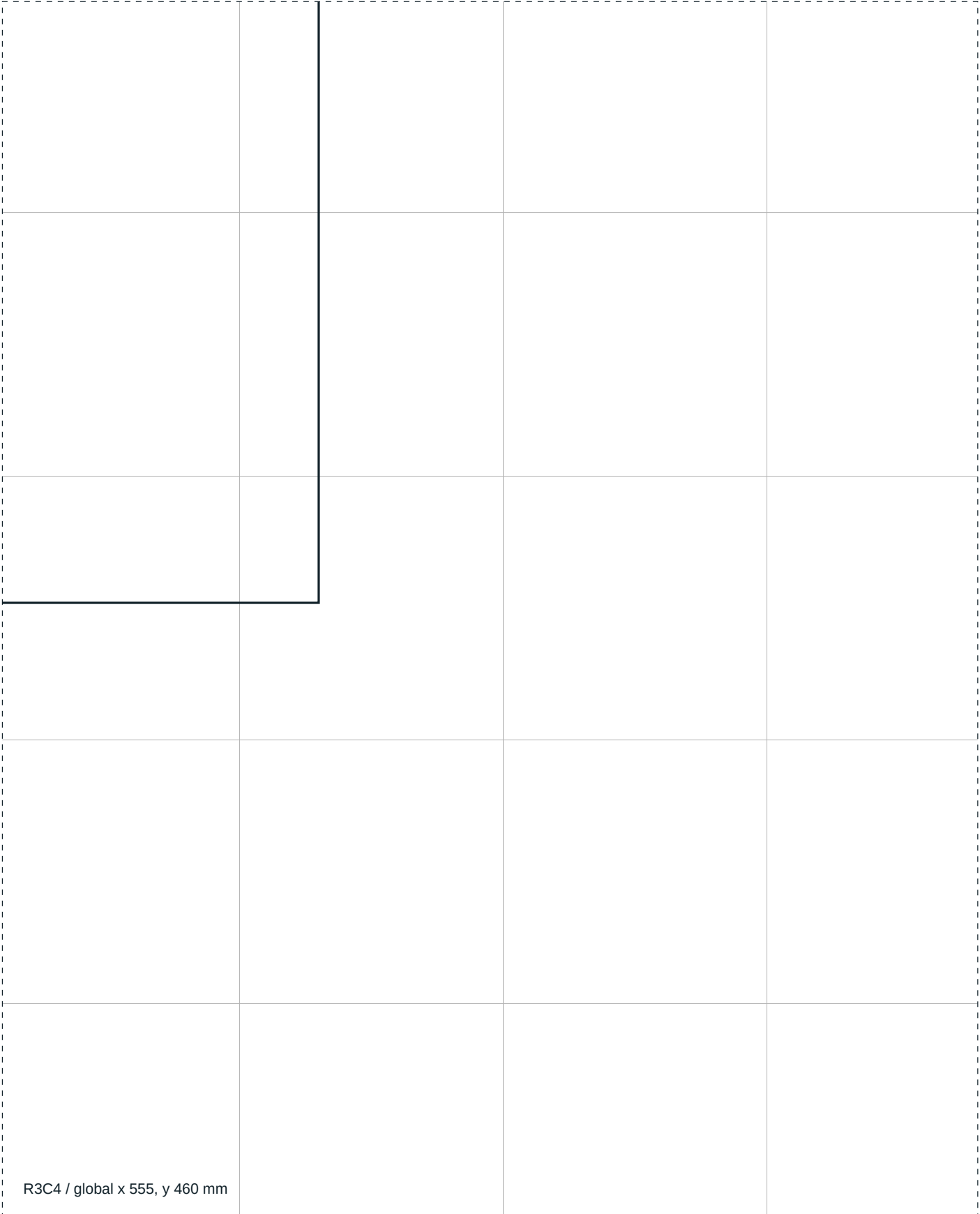
100% / Actual size | body 610 x 569 mm | source 2026-09-16

Trim dashed border. Butt edges, no overlap. 5 mm outer padding is NOT clearance.



xTool M2 | R3 C4 of 3 x 4 | LETTER

100% / Actual size | body 610 x 569 mm | source 2026-09-16



Trim dashed border. Butt edges, no overlap. 5 mm outer padding is NOT clearance.